What Is Claimed Is:

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1. An electron emission element comprising a substrate, and a protrusion protruding from the substrate and including boron-doped diamond:

the protrusion comprising a columnar body;

a tip portion of the protrusion comprising an acicular body sticking out therefrom; and

the distance r [cm] between a center axis and a side face in the columnar body and the boron concentration Nb [cm $^{-3}$] in the diamond satisfying the relationship represented by the following formula (1):

$$r > \frac{10^4}{\sqrt{Nb}} \tag{1}$$

The electron emission element according to claim

wherein the distance r [cm] between the center axis and side face in the columnar body is 0.1 μm or less; and

wherein the boron concentration in the diamond is 5 \times 10^{19} $\,$ cm $^{\!-3}$ or more.

3. An electron emission element comprising a substrate, and a protrusion protruding from the substrate and including boron-doped diamond:

the protrusion comprising a columnar body;

a tip portion of the protrusion comprising an acicular body sticking out therefrom;

diamond crystal included in the tip portion of the protrusion being terminated with hydrogen; and

the distance r [cm] between a center axis and a side face in the columnar body and the boron concentration Nb [cm $^{-3}$] in the diamond satisfying the relationship represented by the following formula (2):

$$r > \frac{10^2}{\sqrt{Nh}} \tag{2}$$

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The electron emission element according to claim

wherein the diamond is doped with nitrogen; and wherein the boron concentration Nb $[{\rm cm}^{-3}]$ in the diamond is higher than the nitrogen concentration Nn $[{\rm cm}^{-3}]$ therein.

5. The electron emission element according to claim

wherein the diamond is doped with nitrogen; and wherein the boron concentration Nb $[{\rm cm}^{-3}]$ and nitrogen concentration Nn $[{\rm cm}^{-3}]$ in the diamond satisfy the relationship represented by the following formula (3):

$$Nb - Nn < 6 \times 10^{18}$$
 (3).

- 6. The electron emission element according to claim 1, wherein the protrusion protrudes from a (111) sector of a diamond formed by a high pressure-high temperature synthesis.
- 7. The electron emission element according to claim 3, wherein the protrusion protrudes from a (311) or (110) sector of a diamond formed by a high pressure-high temperature synthesis.
- 8. The electron emission element according to claim
 25 1, wherein the substrate comprises a diamond formed by a
 vapor-phase synthesis.